

IN THE SPECIFICATION:

Please amend the paragraph on page 2, lines 5 to 14 as follows:

In a first aspect the invention may broadly be said to consist in a method of continuously
5 forming conduit comprising:

continuously applying at least one thin film ribbon, each having "leading" and "trailing"
lateral edges, spirally around a former rotating and advancing said conduit, with the leading edge
of each turn of ribbon overlapping the trailing edge of a previous turn of ribbon on the former
and the trailing edge of each turn under lapping the leading edge of a succeeding turn, while,

10 in advance of said overlapping of said turns, applying a bead of molten plastic along the
exposed trailing edge of the most recently applied turn on said former, such that a said bead is
interposed between said trailing edges and said overlapping leading edges and

said overlapping portion conforms to the contour of said bead, so that said over lapping
edge meets or substantially meets said under lapping ribbon at the edge of said bead.